



OK Autrod 13.27

Ni-alloyed, copper-coated wire for Submerged Arc Welding. With OK Flux 10.62 excellent toughness values; CTOD tested. For low temperature steels and fine grained steels in ship building, Off-Shore, pressure vessel industries, etc.

Classifications Wire Electrode	SFA/AWS A5.23 : ENi2 EN ISO 14171-A : S2Ni2
Approvals	CE EN 13479 DB 52.039.08 NAKS/HAKC 2.5 - 4.0 mm NAKS/HAKC 2.5 3.0 4.0 mm VdTUV 12103

Approvals are based on factory location. Please contact ESAB for more information.

Typical Wire Composition %

C	Mn	Si	Ni
0.10	1.02	0.14	2.19